

MODEL NO. OBO-30AL1

PART NAME

SMD-Electromagnetic Transducer

SHEET 1 OF 9

ALTERNATION HISTORY							
Marking	Date	ECN. NO.	REV.	Description	Page	PREPARE BY	APPROVE BY
*1	JUN,22'07	0706002	Ε	Change to RoHS type	9	Darren	Darren
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REV.	DATE	PREPARED BY	CHECKED BY	APPROVED BY
F	AUG,10,2009	工总传		Daniel 10/8



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Features: Conformity RoHS Directive (2002/95/EC) Requests.

1. General Specifications :

	Items	Specification	Conditions
1.1	Rated Voltage	3.0 Vo-p	本一
1.2	Operating Voltage	2-4 Vo-p	Vo-p Ov
1.3	Resonant Frequency	2300Hz	Squarewave 1/2 Duty
1.4	Sound Pressure Level	83dB min.	Standard State, Standard Drive circuit, Rated Voltage, Distance
1.5	Average Current Consumption	100mA max.	at 0.1m (A—weight) 2300Hz Squarewave 1/2 Duty.
1.6	Coil Resistance	16±3Ω	
1.7	Operating Temp. Range	−30°C ~ +70°C	SPL≧80dB at "1.4"
1.8	Storage Temp. Range	-40°C ~ +85°C	
1.9	Housing Material	LCP	
1.10	Weight	0.5g	



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2. Standard test Conditions:

2.1 Standard State

Ordinary Temperature

15℃ to 35℃

Ordinary Humidity

25% to 85%

Ordinary air pressure

860 to 1060hPa

In case of doubtful judgment, the test is re-performed under Basic State.

2.2 Basic State

Temperature

20±2°C

Humidity

60% to 70%

Ordinary air pressure

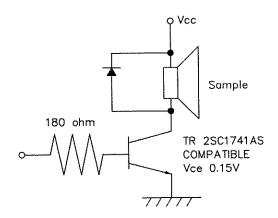
860 to 1060hPa

3. Test method:

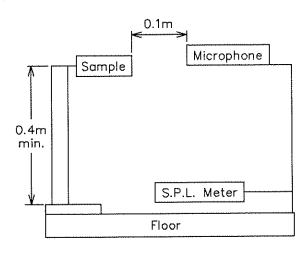
3.1 Standard Drive Circuit

Signal amplitude should be large enough to saturate the transistor which drives the buzzer.





3.2 Standard Test Fixture





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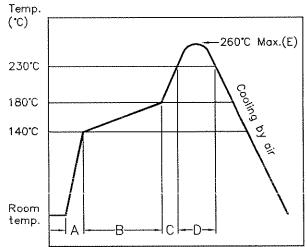
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4. Soldering Condition:

4.1 Reflow Soldering

Recommendable reflow soldering condition is as follows.



NO.	Items	Condition	Unit
Α	Temp. rise gradient	emp. rise gradient 1 ~ 4	
	Heating time	50~150	sec
В	Heating temperature	140~180	ċ
С	Temp. rise gradient	1 ~ 4	*C/sec
D	Time over 230°C	48 Max.	sec
	Peak temperature	260°C Max.	*C
E	Peak—temp. hold time	Momentary	sec
	Soldering	2	times

Note:

Time (Sec)

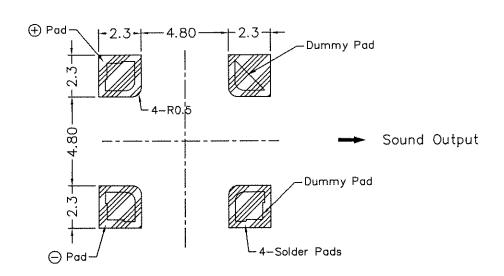
It is requested that second reflow solering should be executed after heat of product goes down to normal temperature.

4.2 Hand Soldering

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Soldering iron temperature 380°C less than 3 second.

4.3 Soldering Pattern





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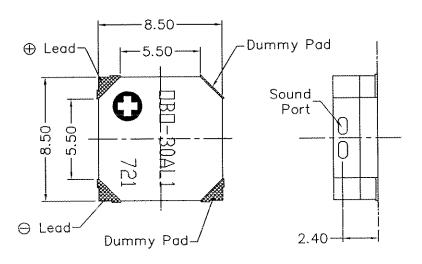
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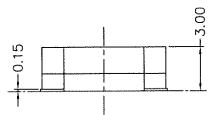
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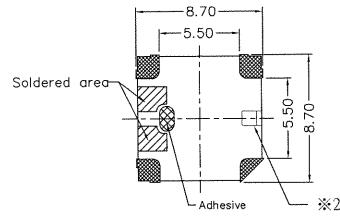
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5. Mechanical Layout and Dimensions

Unit: mm Tolerance: ±0.2mm







Note:

Meaning of Stamp Mark

721: Production Lot No.

7 : Year 200**7** (last 1 figures of the year)

21: week $(01 \sim 55)$

OBO-30AL1: Model No.

• Polarity indentification mark



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6. Reliability test:

NO.	Items	Test Conditions	Evaluation Criteria
6.1	High Temp. Storage	The part shall be capable of withstanding a storage temperature of +85°C for 240 hours.	After the test the part shall meet specifications without any degradation in
6.2	Low Temp. Storage	The part shall be capable of withstanding a storage temperature of -40°C for 240 hours.	appearance and performance except SPL. SPL shall be 80dB or more.
6.3	Thermal Shock	The part shall be subjected to 50 cycle. One cycle shall consist of: transfer time: 10 minutes +85°C -40°C -30Min. -30Min.	
6.4	Humidity Test	The part shall be subjected to +60°C, 90% RH for 240 hours, and expose to room temperature for 6 hours.	
6.5	Vibration	10 - 55 - 10Hz, Sinewave Sweep 15 min. X,Y,Z 3 Direction 2 hours each, Total 6 hours.	
6.6	Drop test	Drop on hard wood board of 5cm. thick, any direction, 10 times, at the height OF 90cm.	



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NO.	Items	Test Conditions	Evaluation Criteria
6.7	Ordinary Temp. life	The part shall be subjected to 240 hours at 25±10°C. Input 3.0Vp—p Squarewave 1/2duty 2300Hz	
6.8	High Temp. life	The part shall be subjected to 240 hours at +70°C. Input 3.0Vp-p Squarewave 1/2duty 2300Hz	
6.9	Low Temp. life	The part shall be subjected to 240 hours at -30°C. Input 3.0Vp-p Squarewave 1/2duty 2300Hz	
6.10	※ 1 Reflow	Temp. (°C) 230°C 180°C 140°C Room temp. — A B C D Time (Sec)	a. No abnormality should be found after the test b. Good soldering to meet soldering requirements

Notes:

As this product is not protected from foreign material entering, please make sure that that any foreign materials (e.g. magnetic powder, washing solvent, flux, corrosive gas) do not enter this product in your production processes. The functional degradation (e.g. SPL down) may occur if foreign material enter it.

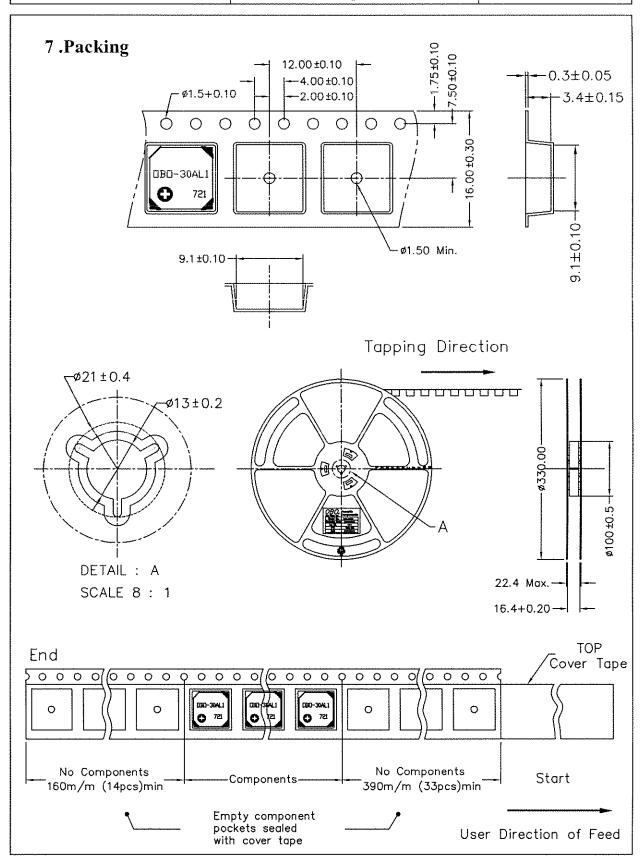


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